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Les documents fixés à cette attestation sont conformes à la version initialement déposée de la demande de brevet européen spécifiée à la page suivante.

Patentanmeldung Nr. Patent application No. Demande de brevet n°

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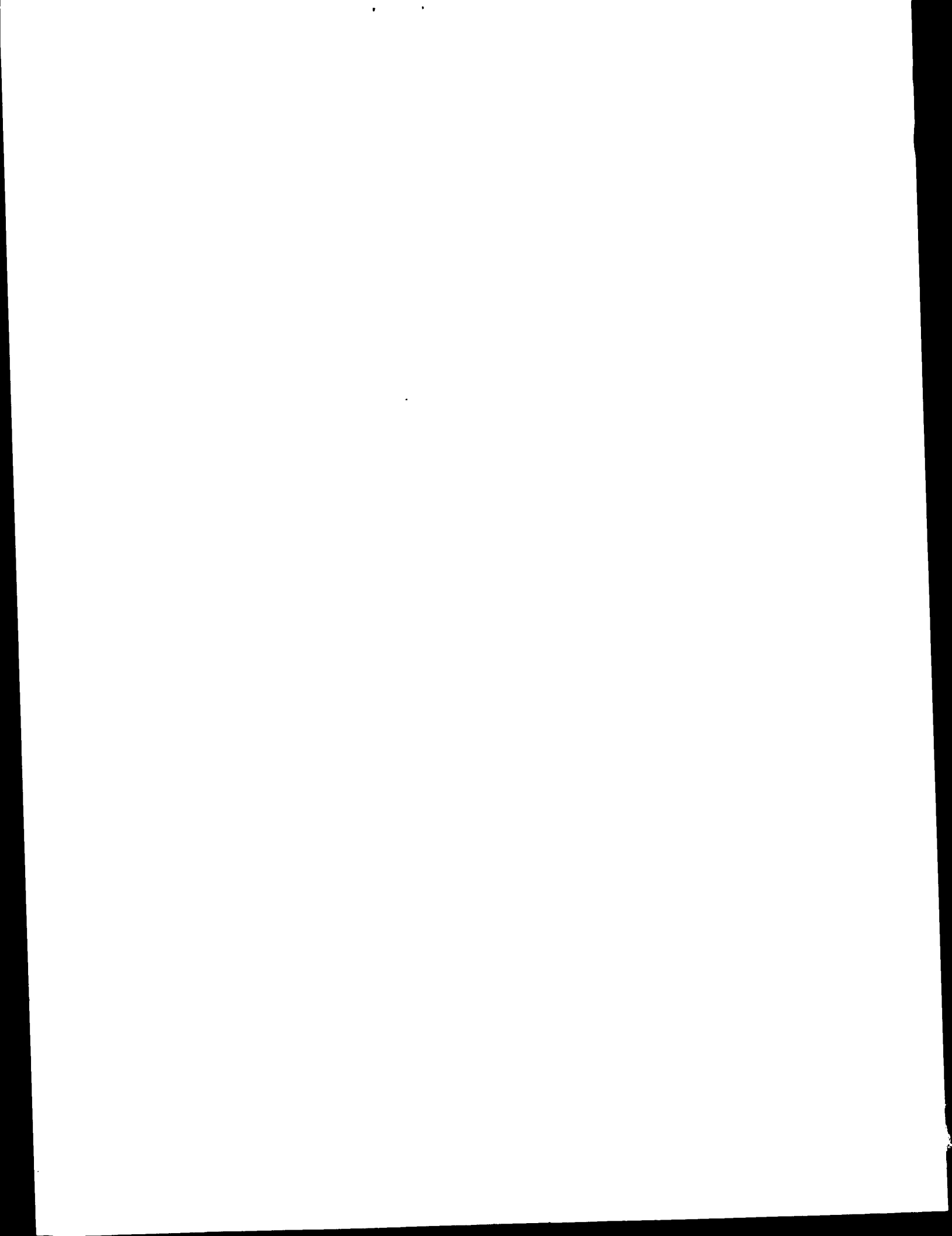
Der Präsident des Europäischen Patentamts;
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For the President of the European Patent Office

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Fragrance precursors

The present invention relates to fragrance precursors for a fragrant ketone and a fragrant lactone.

- 5 A principal strategy currently employed in imparting odors to consumer products is the admixing of the fragrance directly into the product. There are, however, several drawbacks to this strategy. The fragrance material can be too volatile and/or too soluble, resulting in fragrance
10 loss during manufacturing, storage, and use. Many fragrance materials are also unstable over time. This again results in loss during storage.

- In many consumer products it is desirable for the fragrance to be released slowly over time. Micro-
15 encapsulation and inclusion complexes with cyclodextrins have been used to help decrease volatility, improve stability and provide slow-release properties. However, these methods are for a number of reasons often not successful. In addition, cyclodextrins can be too
20 expensive.

It is therefore desirable to have a fragrance delivery system which is capable of releasing the fragrant compound or compounds in a controlled manner, maintaining a desired smell over a prolonged period of time.

- 25 Precursors for the delivery of organoleptic compounds, especially for flavours, fragrances and masking agents, are described in EP-A 0 936 211. This delivery system releases one or more odoriferous compounds upon exposure to light and/or UV irradiation. Using this system in

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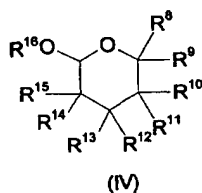
various consumer products leads to a prolonged perception of the fragrant compound(s) to be released.

WO 99/60990 describes fragrance precursors which release fragrant alcohols, aldehydes or ketones upon exposure to light. Perfuming compositions comprising these fragrance precursors can be used in various consumer products such as detergents, fabric softeners, household products, hair-care products etc..

Many fragrant compounds with odors accepted by the public are lactones. In fragrance compositions these lactones play an important role in imparting the fruity aspects of the perfume. Such lactones are fast hydrolysed in alkaline environment, thereby loosing the fragrant characteristic and, consequently, the fruity aspect of the perfume. Therefore, they are of limited use for laundry products, especially detergents.

Certain compounds of formula I are known.

Cyclic acetals of the formula IV



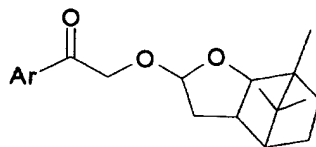
with all of R^8 to R^{15} being H, and R^{16} being the residue of an organic alcohol and serve as a protective group for alcohols (Greene, T.W.; Wuts, P.G.M. *Protective Groups in Organic Synthesis*, 2nd ed.; John Wiley and Sons: New York, 1991, p31).

A compound of formula I with $n = 1$, $R^8 = C_6$, and R^1 to R^7 as well as R^9 to $R^{15} = H$ has been used as an intermediate in a

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natural product synthesis (Dixon et al., *Synlett*, 1998, 1093-1095).

A further compound



5 is used as substrates in a diastereoselective reduction, wherein the cyclic acetal is used as chiral auxiliaries (e.g. Noe et al., *Angew. Chem.* 1988, 100, 1431-1433).

However, non of the above references discloses or suggests that the above mentioned compounds have the
10 characteristics of fragrance precursor.

Object of the present invention is to provide fragrance precursors which are stable in alkaline environment, especially in laundry products.

A further object of the present invention is to provide
15 non-volatile precursors for volatile fragrant lactones.

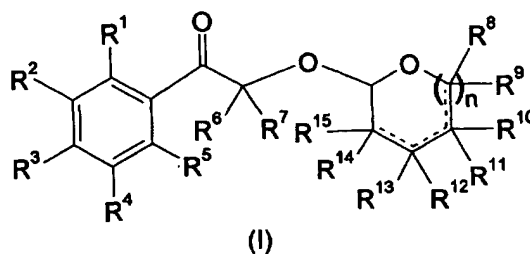
Also an object of the present invention is to provide fragrance precursors with high substantivity.

A further object of the present invention is to provide fragrance precursors which are activated and cleaved by
20 light.

Also an object of the present invention is to provide fragrance precursors with slow release properties.

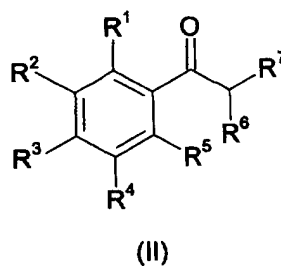
The present invention relates to fragrance precursors of formula I

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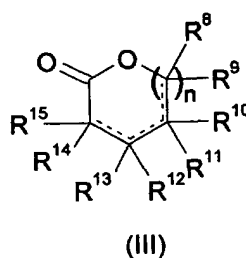


the dotted lines indicating one or two optional double bonds in the cyclic acetal,

which upon exposure to light, and in particular daylight,
 5 release a fragrant ketone of formula II



and a fragrant lactone of formula III



10 containing not more than 20 carbon atoms,

wherein

R^1 to R^5 represent independently H, $-NO_2$, branched or linear C_1 - C_6 -alkyl, C_1 - C_6 -alkenyl, C_1 - C_6 -alkynyl or C_1 - C_4 -alkoxy,

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R¹ and R², R² and R³, R³ and R⁴ and R⁴ and R⁵ may form together one or two aliphatic or aromatic rings, these rings may optionally contain branched or linear C₁-C₄-alkyl, C₁-C₄-alkenyl or C₁-C₄-alkynyl residues, and the above rings and
5 residues may comprise one or more oxygen atoms,

R⁶ and R⁷ are independently H, branched or linear C₁-C₆-alkyl, C₁-C₆-alkenyl, C₁-C₆-alkynyl, and R⁶ or R⁷ may form with either R¹ or R⁵ a carbocyclic ring optionally substituted by an aliphatic residue,

10 n is either 0 or 1,

R⁸ to R¹⁵ are independently H, branched or linear C₁-C₁₅-alkyl, C₁-C₁₅-alkenyl, C₁-C₁₅-alkynyl or C₁-C₄-alkoxy,

they may form together one or more aliphatic or aromatic rings, these rings may optionally contain branched or
15 linear C₁-C₁₀-alkyl, C₁-C₁₀-alkenyl or C₁-C₁₀-alkynyl residues, and the above rings and residues may comprise one or more oxygen atoms,

and

branched carbon chains also comprise multiple branched
20 chains.

The present invention also relates to the compounds of formula I.

The fragrance precursors of formula I release upon
25 exposure to light volatile fragrant lactones of formula III and fragrant ketones of formula II. Since the precursors of the invention are stable in alkaline

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environment and show high substantivity, they are excellently adapted for detergent and laundry use.

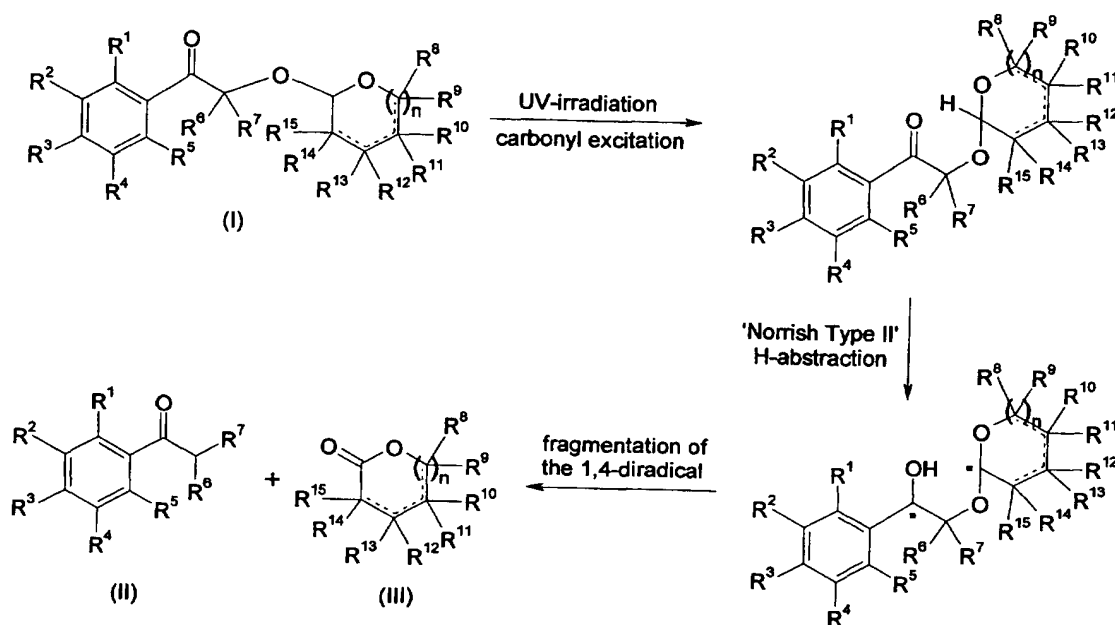
The fragrance precursors of the present invention are slowly cleaved when exposed to light, in particular
5 daylight. Upon absorption of energy from said light, the phenacyl acetals undergo a Norrish Type II photoreaction which leads to the release of a fragrant ketone of formula II and a fragrant lactone of formula III.

The release of the above mentioned fragrant compounds
10 occurs for example upon exposure to sunlight penetrating through ordinary windows and being not particularly rich in UV irradiation. It is needless to say that upon exposure to bright sunlight, in particular outdoors, the release of the fragrant compounds of formula II and III
15 will occur faster and to a greater extent than upon exposure to room light inside a building. The cleavage of the precursors of the present invention can also be initiated by an appropriate lamp, for example a sun tanning lamp.

20 It is known that phenacyl glycosides undergo a Norrish Type II photoreaction leading to gluconolactones and the corresponding aryl ketone (Brunckova and Crich, *Tetrahedron*, 1995, 51, 11945-11952). However, it has not been described or suggested to use such phenacyl acetals
25 as fragrance precursors, which are capable of releasing a fragrant ketone and a fragrant lactone over a prolonged period.

The photoreaction of the fragrance precursors of formula I involves in a first step the absorption of light by the
30 keto-group followed by abstraction of the acetal-H atom and subsequent cleavage of the resulting 1,4-diradical

(Scheme A). It has been found that the aromatic residue of the fragrance precursors plays an important role in this photoreaction as it influences the absorption maximum λ_{\max} of the keto-group. Therefore, the cleavage properties of the fragrance precursors can be modified by variation of the substituents R^1 to R^5 .



Scheme A

- 10 Fragrant aryl alkyl ketones of formula II are well known to those skilled in the art. A fragrant ketone of formula II is a compound known to a person skilled in the art as being a useful ingredient for the formulation of perfumes or perfumed articles. Non-limiting examples of said aryl
- 15 alkyl ketones are acetanisole (1-(4-methoxyphenyl)-ethanone) [Givaudan Roure (International) SA, Vernier, Switzerland], acetophenone (1-phenyl-ethanone) [Haarmann & Reimer GmbH, Germany], Crysolide® (4-acetyl-6-tert-butyl-

- 1,1-dimethyl-indan) [Givaudan Roure (International) SA, Vernier, Switzerland], Dimethyl acetophenone (1-(2,4-dimethylphenyl)-ethanone) [Fluka AG, Buchs, Switzerland],
Fixolide® (1-(5,6,7,8-tetrahydro-3',5',5',6',8',8'-
5 hexamethyl-2-naphthalenyl)-ethanone) [Givaudan Roure (International) SA, Vernier, Switzerland], Florantone T® (1-(5,6,7,8-tetrahydro-2-naphthalenyl)-ethanone) [Takasago Perfumery Co., Japan], Grassenone 34® (3-methyl-1-(4-methylphenyl)-4-hexen-1-one) [Keemia Institute, Tallin
10 USSR], isopropylindanone (2-(1-methylethyl)-indanone) [Givaudan Roure (International) SA, Vernier, Switzerland], Lavonax® (1-phenyl-4-penten-1-one) [International Flavors & Fragrances, USA], Musk F (5-acetyl-1,1,2,3,3-pentamethyl-indane) [CNNP], Musk ketone® (4-tert-butyl-
15 3,5-dinitro-2,6-dimethyl-acetophenone) [Givaudan Roure (International) SA, Vernier, Switzerland], Novalide® (1,6,7,8-tetrahydro-1',4',6',6',8',8'-hexamethyl-indacen-3(2H)-one) [Givaudan Roure (International) SA, Vernier, Switzerland], Oranger Crystals® (1-(2-naphthalenyl)-
20 ethanone) [Givaudan Roure (International) SA, Vernier, Switzerland], Orinox® (1-[4-(1,1-dimethylethyl)-2,6-dimethylphenyl]-ethanone) [Polak's Frutal Works BV, Netherlands], Phantolide® (1-(2,3-dihydro-1',1',2',3',3',6'-hexamethyl-1H-inden-5-yl)-ethanone)
25 [Polak's Frutal Works BV, Netherlands], propiophenone (1-phenyl-propanone) [Haarmann & Reimer GmbH, Germany], Traseolide 100® (1-[2,3-dihydro-1',1',2',6'-tetramethyl-3-(1-methylethyl-1H-inden-5-yl)-ethanone) [Quest International, Netherlands], Vernolide® (1-(5,6,7,8-
30 tetrahydro-3',5',5',8',8'-pentamethyl-2-naphthalenyl)-ethanone) [Givaudan Roure (International) SA, Vernier,

- Switzerland], Versalide® (1-(5,6,7,8-tetrahydro-3'-ethyl-5',5',8',8'-tetramethyl-2-naphthalenyl)-ethanone)
[Givaudan Roure (International) SA, Vernier, Switzerland],
Vitalide® (1-(hexahydrodimethyl-1H-benzindenyl)-ethanone)
5 [Takasago Perfumery, Japan].

It is obvious to the person skilled in the art that the above list is illustrative and that the present invention relates to many other fragrant ketones of formula II.

- 10 Additional fragrant ketones of formula II are e.g. described in "Perfume and Flavor Chemicals", S. Arctander Ed. , Vol. I & II, Allured Publishing Corporation, Carol Stream, USA, 1994 and in "Common Fragrance and Flavor Materials", K. Bauer, D. Garbe and H. Surburg, Eds., Wiley-
15 VCH, 3rd Edition, Weinheim, 1997.

- Fragrant lactones of formula III, represent an important class of perfumery raw materials and comprise compounds of a vast structural variety. Fragrant lactones of formula III contribute to the odor and aroma of various fruits and
20 are known to be useful ingredients for the formulation of perfumes or perfumed articles. In the following list such lactones are given as examples.

- Most of the lactones of formula III are gamma-lactones with $n = 0$. They are derived from gamma-hydroxy-carboxylic
25 acids and examples for such lactones of formula III include gamma-valerolactone, gamma-octalactone, Prunolide® (gamma nonalactone) [Givaudan Roure (International) SA, Vernier, Switzerland], gamma-decalactone, Peach Pure® (gamma-undecalactone) [Givaudan Roure (International) SA,
30 Vernier, Switzerland], gamma-dodecalactone, 5-(3Z-

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hexenyl)-dihydro-2(3H)-furanone and 5-(1,5-dimethyl-4-hexenyl)-dihydro-2(3H)-furanone.

Alpha-monosubstituted gamma-lactones of formula III with $n = 0$ are for example 2-heptylbutyrolactone and 2-hexylbutyrolactone.

Bisubstituted gamma-lactones of formula III with $n = 0$ are for example Lactone of cis-Jasmone[®] [5-(3Z-hexenyl)-dihydro-5-methyl-2(3H)-furanone] [Bedoukian Inc., USA], Lactojasmone[®] (5-hexyl-dihydro-5-methyl-2(3H)-furanone) [Haarmann & Reimer GmbH, Germany], Whiskey Lactone [Fontarome Chemical Inc., USA], 4-methyl-5-pentyl-dihydro-2(3H)-furanone, and 3-acetyl-5-butyl-dihydro-2(3H)-furanone.

Bisubstituted spiro-bicyclic gamma-lactones of formula III with $n = 0$, are for example Laitone[®] {8-(1-methylethyl)-1-oxaspiro[4.5]-decan-2-one} [Givaudan Roure (International) SA, Vernier, Switzerland], Ethyl Laitone[®] {8-ethyl-1-oxaspiro[4.5]-decan-2-one} [Givaudan Roure (International) SA, Vernier, Switzerland] and Methyl Laitone[®] {8-methyl-1-oxaspiro[4.5]-decan-2-one} [Givaudan Roure (International) SA, Vernier, Switzerland].

Another important class of the lactones of formula III are the delta-lactones with $n = 1$. They are derived from the delta-hydroxy-carboxylic acids and examples for such lactones of formula III include delta-hexalactone, delta-heptalactone, delta-octalactone, delta-nonalactone, delta-decalactone, delta-undecalactone, delta-dodecalactone and delta-tetradecalactone. Further examples comprise Jasmolactone {6-(3E-pentenyl)-tetrahydro[2H]pyran-2-one} [Firmenich S.A., Switzerland], Jasmolactone Extra C {6-

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(3Z-hexenyl)-tetrahydro[2H]pyran-2-one} [Bedoukian Inc., USA] and 6-(2Z-pentenyl)-tetrahydro[2H]pyran-2-one.

Multiple-substituted monocyclic lactones of formula III are the delta-lactones with $n = 1$. Such lactones of
5 formula III are for example 4,4,6-trimethyltetrahydropyran-2-one and 5-butyl-5-ethyl-tetrahydropyran-2-one.

Multiple-substituted polycyclic lactones of formula III are the delta-lactones with $n = 1$. Such lactones of
10 formula III are for example Florex® (6- or 7-ethylideneoctahydro-5,8-methano[2H]-1-benzopyran-2-one) [Firmenich S.A., Switzerland], Lactoscatone® (hexahydro-3,5,5-trimethyl-3,8a-ethano[8aH]-1-benzopyran-2[3H]one) [DRAGOCO Gerberding & Co. AG, Germany] (Dragoco),
15 Coumarin, Dihydrocoumarin [Givaudan Roure (International) SA, Vernier, Switzerland], and Octahydrocoumarin.

Some of the lactones of formula III described above, which are of pleasant odor, are rather volatile. This is especially true for low molecular weight lactones being
20 substituted by aliphatic chains exhibiting typical fruity odors.

The fragrance precursors of the present invention are not, or only slightly, volatile. The fragrant ketone of formula II and the fragrant lactone of formula III are released
25 only upon exposure to light, and especially daylight. The photochemical cleavage provides over days and weeks perceptible amounts of the fragrant compounds. The period depends inter alia on the amount or concentration of the precursor applied, the duration of exposure to light, its
30 intensity and its wavelength.

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Fragrant lactones of formula III are prone to undergo hydrolysis, especially in alkaline products such as detergents, into the hydroxy fatty acids salts, which exhibit enhanced water solubility and to a great extent
5 are washed away in the washing/cleaning process. This results in considerable loss of perfume and in particular the fruity notes.

Today's consumers select a certain product not only based on performance but also based on the odor. From the
10 foregoing it is evident that systems for introducing a variety of fragrance accords to products having alkaline pH are desirable. The fragrance precursors of the present invention have the advantage that they are not or only slightly volatile and chemically stable in consumer
15 products having alkaline and neutral pH. A precursor of formula I added to a powder detergent, is stable in the detergent powder throughout storage. During the washing cycle (alkaline pH) and the rinsing cycle (neutral pH) the precursor is deposited on the fabric surface. It is only
20 upon exposure of the fabric to light, for example during line drying in the sun, that the release of the fragrant ketone of formula II and the fragrant lactone of formula III is started.

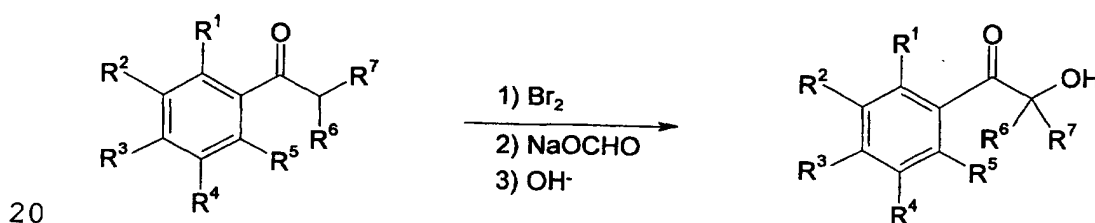
It has been mentioned above that lactones of formula III,
25 and especially the aliphatic low molecular weight ones, are rather volatile compounds. Furthermore, they are water soluble and are, therefore, lost to some extent during the washing/rinsing cycle if introduced directly into detergents.

30 The fragrance precursors of formula I have the advantage that they have good substantivity on different substrates,

especially on fabrics. Furthermore, the precursors are not or only slightly volatile, thus no loss occurs during storage. With the precursors of the present invention highly volatile lactones of formula III with low substantivity are successfully applied to achieve a long lasting pleasant odor. The volatile lactones are produced in situ after application of the precursors of formula I onto a fabric during the washing cycle.

In the precursors of the invention the moiety derived from a fragrant ketone of formula II brings three advantages: it introduces stability as well as substantivity to the precursors of formula I and upon activation by light exhibits fragrant properties.

The fragrance precursors of the present invention are advantageously prepared via two methods. Both methods use an α -hydroxy-ketone as starting material. The latter is prepared by bromination of the corresponding fragrant ketone followed by sodium formate treatment and subsequent hydrolysis as shown in scheme I:

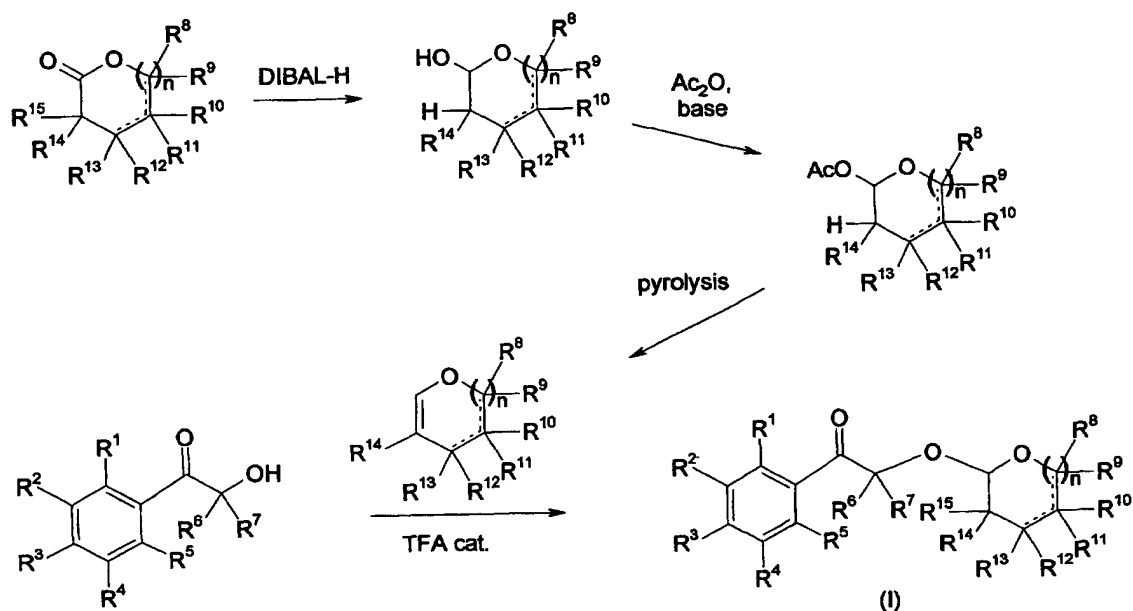


Scheme I

Then according to the first method the α -hydroxy-ketone intermediate is reacted under acid conditions with a cyclic vinyl ether to the desired precursor of formula I. The cyclic vinyl ether is obtained from the corresponding lactone after reduction to the lactol, followed by

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acetylation and thermal elimination of acetic acid. For this method, either R^{14} or R^{15} need to be H. The synthesis is illustrated in scheme II:

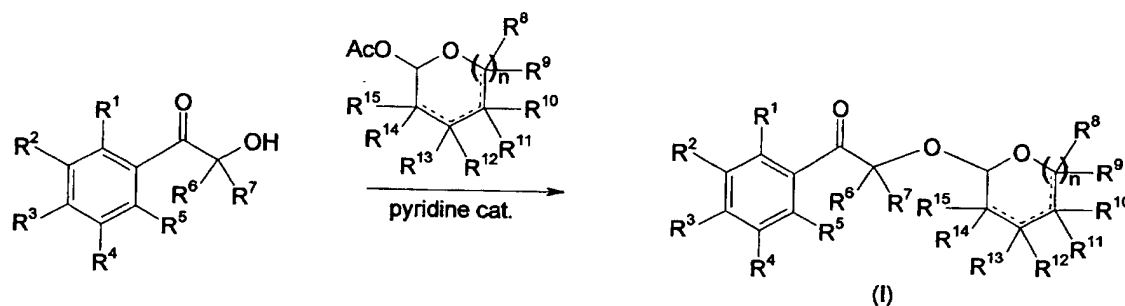


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Scheme II

According to the second method the α -hydroxy-ketone is reacted under slightly basic conditions with the afore mentioned lactol acetate. This method is particularly suitable for lactones with both, R^{14} and R^{15} , not being H. The synthesis via this route is illustrated in scheme III:

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Scheme III

- Preferred precursors of the present invention are compounds releasing a lactone of formula III wherein $n = 0$, R^{10} is an aliphatic residue having 1 to 15 carbon atoms and R^{11} to R^{15} are H. Most preferred precursors are those releasing a lactone derived from gamma-hydroxy fatty acids having 4 to 14 carbon atoms.
- Other preferred precursors include compounds wherein $n = 0$, one substituent of R^{11} to R^{15} is an aliphatic residue having 1 to 15 carbon atoms and the others being H. Most preferred compounds are those releasing a lactone wherein the said residue is R^{15} having 1 to 10 carbon atoms.
- Other preferred precursors include compounds wherein $n = 0$, two or more substituents of R^{10} to R^{15} are aliphatic residues having 1 to 15 carbon atoms and the others being H. Most preferred compounds are those wherein R^{10} to R^{11} are aliphatic residues having 1 to 10 carbon atoms.
- Other preferred precursors include compounds wherein $n = 0$ and two or more substituents of R^{10} to R^{15} are residues having 1 to 15 carbon atoms and form together one or more carbocyclic ring(s), which may optionally be substituted with one or more aliphatic residue(s) having 1 to 10

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carbon atoms. Most preferred compounds are spirocyclic structures wherein R^{10} to R^{11} form together a carbocyclic ring which is further substituted with one or more aliphatic residues having 1 to 10 carbon atoms.

- 5 Other preferred precursors of the present invention are compounds releasing a lactone of formula III wherein $n = 1$, R^8 is an aliphatic residue having 1 to 15 carbon atoms and R^9 to R^{15} are H. Most preferred precursors are those releasing a lactone derived from delta-hydroxy fatty acids
10 having 5 to 14 carbon atoms.

Other preferred precursors include compounds wherein $n = 1$, two or more substituents of R^8 to R^{15} are aliphatic residues having 1 to 15 carbon atoms and the others being H. Most preferred compounds are 4,4,6-
15 trimethyltetrahydropyran-2-one and 5-butyl-5-ethyl-tetrahydropyran-2-one.

Other preferred precursors include compounds wherein $n = 1$ and at least two substituents of R^8 to R^{15} are residues having 1 to 15 carbon atoms and form together one or more
20 carbocyclic ring(s), which may optionally be substituted with one or more aliphatic residues having 1 to 10 carbon atoms. Most preferred compounds are Florex® (6- or 7-ethylideneoctahydro-5,8-methano[2H]-1-benzopyran-2-one) [Firmenich S.A., Switzerland], Lactoscatone® (hexahydro-
25 3,5,5-trimethyl-3,8a-ethano[8aH]-1-benzopyran-2[3H]one) [DRAGOCO Gerberding & Co. AG, Germany] (Dragoco), Coumarin, Dihydrocoumarin [Givaudan Roure (International) SA, Vernier, Switzerland], and Octahydrocoumarin.

Other preferred precursors include compounds wherein at
30 least one of the residues R^6 or $R^7 = H$. Most preferred are compounds wherein R^6 and $R^7 = H$. Upon cleavage of these

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precursors a fragrant ketone of formula II is released wherein said ketone is an aryl methyl ketone.

Other preferred precursors include compounds wherein R^6 and $R^7 = H$ and R^1 to R^5 represent independently hydrogen, $-NO_2$,
5 linear or branched C_1 - C_6 alkyl, alkenyl, alkynyl, and C_1 - C_4 alkoxy. Most preferred compounds are those releasing a fragrant ketone of formula II wherein the fragrant ketone is selected from 1-phenyl-ethanone, 2,4-dimethylphenyl-ethanone, 1-[4-(1,1-dimethylethyl)-2,6-dimethylphenyl]-
10 ethanone, 1-(4-tert-butyl-3,5-dinitro-2,6-dimethyl)-ethanone and 1-(4-methoxyphenyl)-ethanone.

Other preferred precursor include compounds wherein R^1 and R^2 , R^2 and R^3 , R^3 and R^4 , and R^4 and R^5 form together one or two ring(s), which is (are) aliphatic and/or aromatic. The
15 ring respectively these rings may optionally contain substituted or unsubstituted C_1 - C_4 alkyl, alkenyl, alkynyl residues and may comprise one or more oxygen atoms. Most preferred compounds are those releasing a fragrant ketone of formula II wherein the fragrant ketone is selected from
20 1-(2-naphthalenyl)-ethanone, 4-acetyl-6-tert-butyl-1,1-dimethyl-indan, 1-(5,6,7,8-tetrahydro-3',5',5',6',8',8'-hexamethyl-2-naphthalenyl)-ethanone, 1-(5,6,7,8-tetrahydro-3',5',5',8',8'-pentamethyl-2-naphthalenyl)-
ethanone, 1-(5,6,7,8-tetrahydro-3'-ethyl-5',5',8',8'-
25 tetramethyl-2-naphthalenyl)-ethanone, 1-(2,3-dihydro-1',1',2',3',3',6'-hexamethyl-1H-inden-5-yl)-ethanone, 1-[2,3-dihydro-1',1',2',6'-tetramethyl-3-(1-methylethyl)-1H-inden-5-yl-ethanone], 5-acetyl-1,1,2,3,3-pentamethyl-indane, 1-(5,6,7,8-tetrahydro-2-naphthalenyl)-ethanone.

30 Since the compounds of formula I, upon exposure to light are cleaved and provide a fragrant ketone of formula II

and a fragrant lactone of formula III, they permit the development of useful consumer products with enhanced fragrant properties, especially having long lasting pleasant odor. Therefore, the present invention also
5 relates to the use of all compounds of formula I as precursors for fragrant compounds.

The fragrance precursors of the present invention can be used in any product in which a prolonged and defined release of the above mentioned fragrant compounds is
10 desired. Therefore, these precursors are especially useful in functional perfumery, in products which are exposed to sunlight, during or after application.

The compounds of the present invention can act as fragrance precursors in functional and fine perfumery i.e.
15 in fine fragrances, industrial, institutional, home and personal care products. Industrial, institutional and home cleaning products to which the fragrance precursors can be added are all kinds of detergents, window cleaners, hard surface cleaners, all purpose cleaners and furniture
20 polishes. The products can be liquids or solids, such as powders or tablets. Fabrics and surfaces treated with a product comprising a fragrance precursor of the present invention will diffuse a fresh and clean odor upon exposure to light much longer than when cleaned with a
25 conventional cleaner. Fabrics or cloths washed with such detergents will release the fragrant compounds even after having been stored for weeks in a dark place, e.g. a wardrobe.

The precursors of the present invention are also useful
30 for application in all kinds of body care products. Especially interesting products are hair care products,

for example shampoos, conditioners and hairsprays and skin care products such as cosmetic products and especially sun protection products.

5 The above mentioned examples are of course only illustrative and non-limiting. Many other products to which the precursors of the present invention may be added include soaps, bath and shower gels, deodorants and even perfumes and colognes.

10 The fragrance precursors of the present invention can be used alone or in combination with other fragrance ingredients, solvents or adjuvants known to those skilled in the art. Such ingredients are described, for example, in "Perfume and Flavor Chemicals", S. Arctander, Ed., Vol. I & II, Allured Publishing Corporation, Carol Stream, USA,
15 1994 and include fragrance compounds of natural or synthetic origin and essential oils of natural products.

The amounts in which the precursors of formula I are incorporated in the various above-mentioned products vary within a wide range. The amounts depend on the nature of
20 the fragrant compounds to be released, the nature of the product to which the precursors are added and the desired olfactory effect. The amounts used also depend on the co-ingredients in a given composition when the precursors of the present invention are used in admixture with perfuming
25 co-ingredients, solvents or adjuvants. Typical concentrations are in the order of 0.01% to 5% by weight of the products.

The following non-limiting examples further illustrate the embodiments of the invention.

- 20 -

The following chemicals were obtained from commercial sources: bromo-acetonaphtone, bromo-acetanisole, sodium formate, diisobutyl-aluminum hydride (solution in hexanes), Jasmolactone®, Peach Pure®, Methyl Laitone®,
5 acetic anhydride, triethylamine, pyridine, trifluoroacetic acid. α -Bromo-Fixolide was prepared from Fixolide® according to R.M. Cowper, L.H. Davidson, *Org. Synth. Coll. Vol. II*, 1943, 480-481.

10 NMR: values of coupling constants J are given in Hertz (Hz).

Example 1

Preparation of Cyclic Phenacyl Acetals

1. General procedure for the preparation of hydroxy-acetophenones

15 A suspension of the corresponding bromo-acetophenone (0.05 mmol) and sodium formate (17 g, 0.25 mol, 5 eq.) in aqueous ethanol (85%, 150 ml) was heated at reflux until completion of the reaction (TLC). Most of the ethanol was evaporated and the mixture partitioned between MTBE (80
20 ml) and water (70 ml). The organic phase was separated and washed with aqueous NaHCO_3 (sat.) and brine. Removal of the solvent in vacuo, after drying over MgSO_4 , afforded a crude product as a solid which was recrystallised from ethanol.

2-Hydroxy-1-(4-methoxy-phenyl)-ethanone

25 Obtained according to the general procedure.

mp 104-105 °C.

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¹H-NMR (400 MHz, CDCl₃): 3.48 (t, 1H, *J* 4); 4.82 (d, 2H, *J* 4); 6.95-7.0 (m, 2H); 7.85-7.95 (m, 2H).

IR (ν_{\max} , cm⁻¹, neat): 3415m, 2929w, 1672s, 1603s.

MS [*m/z* (EI)]: 166 (M⁺, 4), 155 (100), 77 (28).

5

1-(3,5,5,6,8,8-Hexamethyl-5',6',7',8'-tetrahydro-naphthalen-2-yl)-2-hydroxy-ethanone

Obtained according to the general procedure.

mp 81-82 °C.

10 **¹H-NMR** (400 MHz, CDCl₃): 1.0 (d, 3H, *J* 6.8); 1.08 (s, 3H); 1.26 (s, 3H); 1.31 (s, 3H); 1.33 (s, 3H); 1.41 (dd, 1H, *J* 13.2, 2.4); 1.63 (dd, 1H, *J* 13.2, 13.2); 1.8-1.95 (m, 1H); 2.54 (s, 3H); 4.76 (s, 2H); 7.26 (s, 1H); 7.57 (s, 1H).

IR (ν_{\max} , cm⁻¹, neat): 3447w, 2963m, 2911m, 1675s, 1607w.

15 **MS** [*m/z* (EI)]: 274 (M⁺, 3), 243 (100).

2-Hydroxy-1-naphthalen-2-yl-ethanone

Obtained according to the general procedure.

mp 114-115 °C.

20 **¹H-NMR** (400 MHz, CDCl₃): 3.59 (t, 1H, *J* 4.4); 5.02 (d, 2H, *J* 4.4); 7.55-7.7 (m, 2H); 7.85-8.0 (m, 4H); 8.43 (s, 1H).

IR (ν_{\max} , cm⁻¹, neat): 3428m, 3391m, 3051w, 2931w, 1680s, 1627m.

- 22 -

MS [m/z (EI)]: 186 (M^+ , 12), 155 (75), 127 (100), 40 (26), 28 (41).

2. General procedure for the preparation of lactols

5 The lactols were obtained by reduction of the corresponding lactone: a suspension of the lactone (0.1 mol) in toluene (150 ml) was cooled to $-78\text{ }^{\circ}\text{C}$ ($\text{CO}_2/\text{acetone}$) and treated with a solution of DIBAL-H ($\sim 1\text{ M}$ in hexanes, 110 ml, 0.11 mol, 1.1 equivalents). After the reaction was
10 finished, methanol (85 ml) was slowly added and the reaction mixture allowed to warm to room temperature. Then, a solution of potassium sodium tartrate (Rochelle's salt) (30% aq.) was added and the mixture stirred for 45 min, upon which the phases separated well. The aqueous
15 phase was extracted with MTBE, and the combined organic layers were washed twice with potassium sodium tartrate (Rochelle's salt) (30% aq.) and dried over MgSO_4 . The crude obtained after removal of the solvents was purified by distillation under reduced pressure to afford a colourless
20 oil.

8-Methyl-1-oxa-spiro[4.5]decan-2-ol

Obtained as a mixture of diastereomers (ratio 1:4) from Methyl Laitone[®] according to the general procedure.

bp_{0.06 Torr}: $72\text{--}73\text{ }^{\circ}\text{C}$.

25 **$^1\text{H-NMR}$** (400 MHz, CDCl_3): 0.8–1.05 (m, 2H); 0.88 (d, 3H, J 6.4); 1.2–1.55 (m, 4H); 1.6–1.75 (m, 2H); 1.8–2.1 (m, 5H); 3.67 (s, 0.2H); 3.83 (s, 0.8H); 5.50 (m, 1H).

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IR (ν_{\max} , neat, cm^{-1}): 3400mbr, 2925s, 2855m, 1774w.

MS [m/z (**EI**)]: 170 (M^+ , 1), 152 (47), 113 (39), 108(28), 96 (25), 95 (100), 93 (31), 81 (70), 79 (29), 70 (22), 67 (46), 55 (46), 53 (20), 41 (37), 39 (27).

5

5-Heptyl-tetrahydro-furan-2-ol

Obtained as a mixture of diastereomers (ratio 2:3) from Peach Pure® according to the general procedure.

bp_{0.07 Torr}: 96-98 °C.

10 **¹H-NMR** (400 MHz, CDCl_3): 0.88 (t, 3H, J 6.8); 1.2-1.5 (m, 11H); 1.5-1.65 (m, 1H); 1.65-1.8 (m, 1H); 1.8-1.9 (m, 1H); 1.9-2.0 (m, 1H); 2.0-2.17 (m, 1H); 2.98 (d, 0.4H, J 2.4); 3.07 (d, 0.6H, J 2.4); 3.95-4.02 (m, 0.4H); 4.15-4.25 (m, 0.6H); 5.45-5.5 (m, 0.4H); 5.52-5.6 (m, 0.6H).

15 **IR** (ν_{\max} , neat, cm^{-1}): 3405mbr, 2926s, 2856m, 1780w.

MS [m/z (**EI**)]: 185 (M^+-H , 1), 87 (100), 69 (41), 55 (22), 43 (30), 41 (27).

6-(Pent-3-enyl)-tetrahydro-pyran-2-ol

20 Obtained as a mixture of diastereomers (ratio 35:65) from Jasmolactone® according to the general procedure, without final distillation.

¹H-NMR (400 MHz, CDCl_3): 1.1-1.25 (m, 0.35H); 1.25-1.4 (m, 0.65H); 1.4-1.75 (m, 7H); 1.75-1.9 (m, 2H); 2.0-2.2 (m, 2H); 2.3-2.37 (m, 0.65H); 2.42-2.5 (m, 0.35H); 2.9 (s,

25

- 24 -

0.35H); 3.37-3.45 (m, 0.65H); 3.52 (s, 0.65H); 3.9-4.0 (m, 0.35H); 4.69 (d, 0.65H, J 9.2); 5.3 (s, 0.35H); 5.35-5.5 (m, 2H).

IR (ν_{\max} , neat, cm^{-1}): 3394mbr, 2936m, 2857m, 1719m.

5 **MS** [m/z (**EI**)]: 170 (M^+ , 1), 152 ($M-H_2O$, 23), 98 (36), 95 (21), 83 (22), 81 (48), 79 (25), 69 (23), 68 (26), 67 (40), 56 (24), 55 (100), 41 (41), 39 (26).

3. General procedure for the preparation of the acetylated 10 lactols.

A cold (0°C) solution of the lactol (50 mmol) in dichloromethane (75 ml) was treated with acetic anhydride (9.5 ml, 100 mmol, 2 eq.) and triethylamine (13.9 ml, 100 mmol, 2 eq.). After stirring overnight at room
15 temperature, the mixture was poured into cold water and the separated aqueous phase was extracted with MTBE. The combined organic layers were washed with water and brine, and dried over MgSO_4 . Removal of the solvents afforded a colourless oil which was used without further
20 purification.

Acetic acid 8-methyl-1-oxa-spiro[4.5]dec-2-yl ester

Obtained according to the general procedure.

25 **$^1\text{H-NMR}$** (400 MHz, CDCl_3): 0.9-1.05 (m, 2H); 0.89 (d, 3H, J 6.4); 1.3-1.45 (m, 2H); 1.45-1.6 (m, 2H); 1.7-1.95 (m, 5H); 2.0-2.2 (m, 2H); 2.02 (s, 3H); 6.24 (d, 1H, J 4.4).

- 25 -

IR (ν_{\max} , neat, cm^{-1}): 2928m, 2857m, 1740s.

MS [m/z (EI)]: 212 (M^+ , 1), 152 (53), 108 (28), 96 (24), 95 (100), 93 (31), 81 (70), 79 (28), 70 (22), 67 (41), 55 (34), 45 (23), 43 (36), 41 (31), 39 (24).

5

Acetic acid 5-heptyl-tetrahydro-furan-2-yl ester

Obtained as a mixture of diastereomers (ratio 45:55) according to the general procedure.

10 **$^1\text{H-NMR}$** (400 MHz, CDCl_3): 0.88 (t, 3H, J 6.6); 1.2-1.8 (m, 14H); 1.9-2.2 (m, 2H); 2.03 (s, 1.35H); 2.04 (s, 1.65H); 4.02-4.12 (m, 0.45H); 4.17-4.22 (m, 0.55H); 6.23 (m, 0.45H); 6.28 (m, 0.55H).

IR (ν_{\max} , neat, cm^{-1}): 2927m, 2856m, 1780m, 1742s.

15 **MS** [m/z (EI)]: 228 (M^+ , 1), 168 (35), 84 (54), 83 (59), 82 (37), 81 (26), 71 (33), 70 (54), 69 (100), 68 (23), 67 (26), 57 (48), 56 (34), 55 (67), 43 (39), 41 (67), 39 (28), 29 (24).

Acetic acid 6-pent-3-enyl-tetrahydro-pyran-2-yl ester

20 Obtained as a mixture of diastereomers (ratio 1:1) according to the general procedure.

$^1\text{H-NMR}$ (400 MHz, CDCl_3): 1.15-1.3 (m, 1H); 1.4-1.7 (m, 8H); 1.75-1.85 (m, 1H); 1.85-1.95 (m, 1H); 2.0-2.15 (m, 1H); 2.1 (s, 3H); 2.3-2.37 (m, 0.5H); 2.4-2.5 (m, 0.5H); 3.47-
25 3.55 (m, 1H); 5.35-5.5 (m, 2H); 5.63 (m, 1H).

IR (ν_{\max} , neat, cm^{-1}): 2940w, 1743m.

MS [m/z (EI)]: 212 (M^+ , 1), 95 (24), 81 (55), 79 (27), 68 (26), 67 (41), 57 (28), 55 (100), 53 (20), 45 (20), 43 (42), 41 (40), 39 (32), 29 (25).

5

4. General procedure for the preparation of the cyclic vinyl ethers

Cyclic vinyl ethers were obtained by pyrolysis: a solution
10 of the acetyl derivative (50 mmol) in toluene (100 ml) was
dropped through a hot (260 °C) vertical Pyrex® tube (32 cm
in length, 2 cm in diameter) filled with Pyrex® Raschig
rings (5 mm in height, 3 mm in diameter) under normal
pressure. The reaction solution was collected in a cold
15 flask (CO_2 /acetone) and washed with aq. NaHCO_3 (sat.) and
brine. After drying over MgSO_4 and removal of the solvents,
the crude was purified by distillation.

8-Methyl-1-oxa-spiro[4.5]dec-2-ene

20 Obtained according to the general procedure.

bp_{0.1 Torr}: 50 °C (Kugelrohr).

$^1\text{H-NMR}$ (400 MHz, CDCl_3): 0.90 (d, 3H, J 6.8); 0.95-1.1 (m, 2H); 1.25-1.65 (m, 5H); 1.65-1.85 (m, 4H); 4.75 (m, 1H); 6.25 (m, 1H).

25 **IR** (ν_{\max} , neat, cm^{-1}): 2927s, 2855m, 1743m, 1621m.

- 27 -

MS [m/z (EI)]: 152 (M^+ , 54), 108 (30), 96 (26), 95 (100), 93 (33), 81 (76), 79 (30), 70 (23), 67 (44), 55 (35), 53 (20), 41 (31), 39 (26).

5 **2-Heptyl-2,3-dihydro-furan**

bp_{12 mbar}: 90-91 °C.

¹H-NMR (400 MHz, CDCl₃): 0.88 (t, 3H, *J* 8); 1.2-1.45 (m, 10H); 1.5-1.6 (m, 1H); 1.65-1.75 (m, 1H); 2.2-2.3 (m, 1H); 2.65-2.72 (m, 1H); 4.47-4.55 (m, 1H); 4.84 (m, 1H); 6.26 (m, 1H).

IR (ν_{\max} , neat, cm⁻¹): 2926s, 2856m, 1731w, 1619m.

MS [m/z (EI)]: 168 (M^+ , 37), 84 (53), 83 (60), 82 (36), 81 (23), 71 (32), 70 (54), 69 (100), 68 (25), 67 (28), 57 (59), 56 (41), 55 (84), 54 (23), 43 (51), 42 (22), 41 (95), 39 (40), 29 (36), 27 (23).

2-Pent-3-enyl-3,4-dihydro-2H-pyran

bp_{0.1 Torr}: 50-60 °C (Kugelrohr).

¹H-NMR (400 MHz, CDCl₃): 1.45-1.75 (m, 6H); 1.77-1.9 (m, 1H); 1.9-2.0 (m, 1H); 2.0-2.2 (m, 3H); 3.75-3.82 (m, 1H); 4.62-4.7 (m, 1H); 5.35-5.52 (m, 2H); 6.36 (d, 1H, *J* 8).

IR (ν_{\max} , neat, cm⁻¹): 3060w, 2920m, 2851w, 1650m.

MS [m/z (EI)]: 152 (M^+ , 15), 95 (25), 81 (55), 79 (28), 68 (26), 67 (41), 57 (28), 55 (100), 53 (20), 41 (38), 39 (32), 29 (23).

5. Preparation of cyclic phenacyl acetals (fragrance precursors)

Method A:

5 To a suspension of the hydroxy-acetophenone (10 mmol) in
toluene (10 ml) was added the cyclic vinyl ether (2 eq.),
followed by trifluoroacetic acid (2 or 3 drops, ~ 0.01
eq.). The mixture was heated at 50°C. When the reaction
was finished (TLC, 2-3 hours), it was diluted with MTBE
10 and poured into aq. NaHCO₃ (sat.). The aqueous phase was
separated and extracted with MTBE, and the combined
organic layers were washed with brine and dried over MgSO₄.
The crude, obtained after evaporation of the solvents, was
purified by chromatography (SiO₂, EtOAc/Hexane) to afford
15 the desired product as a colorless to pale yellow oil.

Method B:

To a suspension of the hydroxy-acetophenone (10 mmol) in
toluene (10 ml) were added the acetyl derivative derived
20 from the fragrant lactone (5 mmol) and pyridine (3-4
drops, 0.1 eq.). The mixture was heated under reflux
overnight. Then, it was poured into aq. NaHCO₃ (sat.) and
the separated aqueous phase was extracted with MTBE. The
combined organic layers were washed with brine and dried
25 over MgSO₄. The crude, obtained after evaporation of the
solvents, was purified by chromatography (SiO₂,
EtOAc/Hexane) to afford the desired product as a colorless
to pale yellow oil.

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1-(3,5,5,6,8,8-Hexamethyl-5,6,7,8-tetrahydro-naphtalen-2-yl)-2-(8-methyl-1-oxa-spiro[4.5]dec-2-yloxy)-ethanone (1)

Obtained as a separable mixture of diastereomers (ratio 6:1) according to method A.

5 **¹H-NMR** (400 MHz, CDCl₃):

major diastereomer: 0.88 (d, 3H, *J* 6.8); 0.95-1.02 (m, 2H); 0.99 (d, 3H, *J* 6.8); 1.06 (s, 3H); 1.25 (s, 3H); 1.30 (s, 3H); 1.32 (s, 3H); 1.35-1.8 (m, 9H); 1.8-1.95 (m, 3H); 2.0-2.1 (m, 1H); 2.13-2.22 (m, 1H); 2.48 (s, 3H); 4.72 (m, 2H); 5.21 (m, 1H); 7.20 (s, 1H); 7.54 (s, 1H).

minor diastereomer: 0.9 (d, 3H, *J* 6.8); 0.9-1.02 (m, 2H); 0.99 (d, 3H, *J* 6.8); 1.07 (s, 3H); 1.27 (m, 3H); 1.32 (s, 3H); 1.33 (s, 3H); 1.25-1.8 (m, 9H); 1.82-2.0 (m, 3H); 2.0-2.2 (m, 2H); 2.54 (s, 3H); 4.67-4.8 (m, 2H); 5.38 (dd, 1H, *J* 4.8, 1.2); 7.21 (s, 1H); 7.56 (s, 1H).

IR (ν_{\max} , neat, cm⁻¹): 2960m, 2925m, 1681m, 1607w, 1544w.

UV [λ (ϵ), CH₂Cl₂, nm]: 217 (18273), 258 (10652).

MS [*m/z* (EI)]: 426 (M⁺, 1), 258 (20), 244 (25), 243 (100), 153 (96), 152 (38), 135 (84), 81 (24), 69 (24), 67 (25), 55 (22), 43 (22), 41 (25).

2-(5-Heptyl-tetrahydro-furan-2-yloxy)-1-(3,5,5,6,8,8-hexamethyl-5,6,7,8-tetrahydro-naphtalen-2-yl)-ethanone (2)

Obtained as a separable mixture of diastereomers (ratio 1:1) according to method A.

- 30 -

¹H-NMR (400 MHz, CDCl₃):

1st diastereomer: 0.87 (t, 3H, *J* 7.2); 0.99 (d, 3H, *J* 6.8);
1.06 (s, 3H); 1.26 (s, 3H); 1.31 (s, 3H); 1.32 (s, 3H);
1.2-1.5 (m, 12H); 1.55-1.7 (m, 2H); 1.8-1.95 (m, 2H); 2.0-
5 2.15 (m, 3H); 2.48 (s, 3H); 3.9-4.0 (m, 1H); 4.65-4.75 (m,
2H); 5.25 (m, 1H); 7.2 (s, 1H); 7.56 (s, 1H).

2nd diastereomer: 0.87 (t, 3H, *J* 7.2); 0.99 (d, 3H, *J* 6.8);
1.06 (s, 3H); 1.26 (s, 3H); 1.31 (s, 3H); 1.32 (s, 3H);
1.2-1.5 (m, 12H); 1.55-1.7 (m, 2H); 1.8-2.05 (m, 4H); 2.48
10 (s, 3H); 4.0-4.1 (m, 1H); 4.65-4.8 (m, 2H); 5.2 (m, 1H);
7.21 (s, 1H); 7.55 (s, 1H).

IR (ν_{\max} , neat, cm⁻¹): 2957m, 2926s, 2856m, 1684m, 1608w,
1545w.

UV [λ (ϵ), CH₂Cl₂, nm]: 217 (14652), 258 (8060).

15 **MS** [*m/z* (EI)]: 442 (M⁺), 258 (19), 244 (30), 243 (100), 169
(27), 95 (39), 81 (20), 69 (27).

**2-(5-Heptyl-tetrahydro-furan-2-yloxy)-1-naphtalen-2-yl-
ethanone (3)**

20

Obtained as a separable mixture of diastereomers (ratio
3:2) according to method A.

¹H-NMR (400 MHz, CDCl₃):

major diastereomer: 0.87 (t, 3H, *J* 6.8); 1.2-1.35 (m,
25 10H); 1.35-1.5 (m, 2H); 1.5-1.6 (m, 1H); 2.05-2.17 (m,
3H); 3.87 (s, 3H); 3.95-4.05 (m, 1H); 4.91 (d, 1H, *J*

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16.8); 5.01 (d, 1H, J 16.8); 5.30 (dd, 1H, J 4.6, 1.4);
7.52-7.65 (m, 2H); 7.85-8.05 (m, 4H); 8.47 (s, 1H).

minor diastereomer: 0.85 (t, 3H, J 7); 1.2-1.5 (m, 10H);
1.55-1.7 (m, 2H); 1.7-1.82 (m, 1H); 1.95-2.05 (m, 2H);
5 2.17-2.25 (m, 1H); 4.0-4.1 (m, 1H); 4.90 (d, 1H, J 16.4);
5.03 (d, 1H, J 16.4); 5.25 (m, 1H); 7.52-7.65 (m, 2H);
7.85-8.05 (m, 4H); 8.47 (s, 1H).

IR (ν_{\max} , neat, cm^{-1}): 2926s, 2855m, 1697s, 1628m, 1597w.

UV [λ (ϵ), CH_2Cl_2 , nm]: 250 (54627), 284 (10571).

10 **MS** [m/z (EI)]: 354 (M^+ , 1), 170 (57), 169 (46), 155 (31),
151 (21), 141 (22), 127 (36), 109 (29), 95 (100), 83 (25),
81 (46), 69 (31), 67 (35), 57 (24), 55 (33), 43 (30), 41
(33).

15

**2-(5-Heptyl-tetrahydro-furan-2-yloxy)-1-(4-methoxy-
phenyl)-ethanone (4)**

Obtained as a separable mixture of diastereomers (ratio
1:1) according to method B.

20 **$^1\text{H-NMR}$** (400 MHz, CDCl_3):

1^{st} diastereomer: 0.88 (t, 3H, J 7); 1.2-1.35 (m, 10H);
1.35-1.47 (m, 2H); 1.5-1.57 (m, 1H); 2.0-2.15 (m, 3H);
3.87 (s, 3H); 3.95-4.02 (m, 1H); 4.73 (d, 1H, J 16.4);
4.83 (d, 1H, J 16.4); 5.25 (m, 1H); 6.91-6.95 (m, 2H);
25 7.91-7.95 (m, 2H).

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2nd diastereomer: 0.88 (t, 3H, J 7); 1.2-1.5 (m, 11H);
1.57-1.65 (m, 1H); 1.7-1.8 (m, 1H); 1.9-2.02 (m, 2H);
2.15-2.22 (m, 1H); 3.87 (s, 3H); 4.0-4.1 (m, 1H); 4.72 (d,
1H, J 16); 4.84 (d, 1H, J 16); 5.19 (m, 1H); 6.91-6.95 (m,
5 2H); 7.91-7.95 (m, 2H).

IR (ν_{\max} , neat, cm^{-1}): 2927m, 2855m, 1777w, 1693m, 1601s,
1576m.

UV [λ (ϵ), CH_2Cl_2 , nm]: 218 (5724), 272 (8235).

MS [m/z (EI)]: 334 (M^+), 169 (31), 151 (26), 150 (78), 135
10 (71), 109 (24), 95 (100), 81 (37), 69 (22), 67 (22), 55
(20).

1-**(3,5,5,6,8,8-Hexamethyl-5,6,7,8-tetrahydro-naphthalen-2-yl)-2-(6-pent-3-enyl-tetrahydro-pyran-2-yloxy)-ethanone**
15 **(5)**

Obtained as a mixture of diastereomers according to method
A.

$^1\text{H-NMR}$ (400 MHz, CDCl_3):

20 major diastereomer: 0.99 (d, 3H, J 6.8); 1.07 (s, 3H);
1.26 (s, 3H); 1.31 (s, 3H); 1.33 (s, 3H); 1.37-1.7 (m,
11H); 1.8-2.2 (m, 5H); 2.19 (s, 3H); 3.7-3.8 (m, 1H); 4.73
(s, 2H); 4.97 (m, 1H); 5.34-5.5 (m, 2H); 7.22 (s, 1H);
7.57 (s, 1H).

25 **IR** (ν_{\max} , neat, cm^{-1}): 2934s, 1698m, 1608w.

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UV [λ (ϵ), CH_2Cl_2 , nm]: 213 (15336), 258 (8487).

MS [m/z (EI)]: 426 (M^+ , 1), 243 (100), 153 (18), 135 (43), 85 (33), 55 (25).

5 **1-(Naphtalen-2-yl)-2-(6-pent-3-enyl-tetrahydro-pyran-2-yloxy)-ethanone (6)**

Obtained as a separable mixture of diastereomers (ratio 19:1) according to method A.

$^1\text{H-NMR}$ (400 MHz, CDCl_3):

10 major diastereomer: 1.4-1.75 (m, 9H); 1.9-2.2 (m, 4H); 3.75-3.82 (m, 1H); 4.9-5.05 (m, 3H); 5.35-5.5 (m, 2H); 7.55-7.65 (m, 2H); 7.85-8.05 (m, 4H); 8.47 (s, 1H).

minor diastereomer: 1.4-1.75 (m, 9H); 1.9-2.2 (m, 4H); 3.3-3.4 (m, 1H); 5.0-5.2 (m, 3H); 5.35-5.5 (m, 2H); 7.55-15 7.65 (m, 2H); 7.85-8.05 (m, 4H); 8.49 (s, 1H).

IR (ν_{max} , neat, cm^{-1}): 2936m, 1697s, 1628m, 1596w.

UV [λ (ϵ), CH_2Cl_2 , nm]: 250 (45352), 285 (8887).

MS [m/z (EI)]: 338 (M^+ , 4), 186 (22), 170 (100), 155 (79), 153 (37), 141 (26), 135 (83), 127 (64), 109 (32), 107 20 (27), 96 (24), 93 (37), 85 (69), 81 (31), 79 (30), 69 (43), 67 (40), 57 (26), 55 (70), 41 (21).

Example 2

Photolysis of cyclic phenacyl acetals (I) in solutions

Photorelease assays were conducted on solutions (typical concentrations of precursors (I): 0.05% to 0.1% g/v) in organic solvents (preferably ethanol) or on cotton towels after deposition of the phenacyl acetals (I), as described
5 below in the example 3.

The solutions were irradiated with a mercury lamp (150 W) in a borosilicate glass apparatus (Pyrex®) so as to limit the irradiation window to mainly the UVA and UVB spectrum of sun light. The alcoholic solution was irradiated for
10 one hour and samples taken every 15 min to analyze the extent of the photolysis.

Analysis

The presence of the aryl ketone (II) and lactone (III) after photolysis in solutions was determined by using GC
15 retention times. Samples (0.2 µl) were injected (on column injection) without further dilution. Gas chromatography-flame ionisation detection (GC-FID) was carried out with a Fisons-GC 8000series apparatus, using a *J&W Scientific* DB-5 capillary column (30m, 0.32mm id, 0.25µm film, He
20 carrier gas, 85 kPa). The results are summarized in table 1.

Whereas precursors derived from Oranger Crystals® cleaved fairly slowly, those derived from Fixolide® cleaved fast and acetanisole precursors even faster. The estimated half
25 lives under the said conditions were inferred from the GC analysis (corresponding peak area).

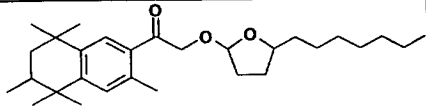
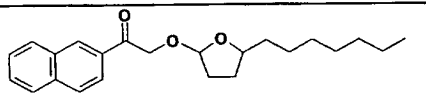
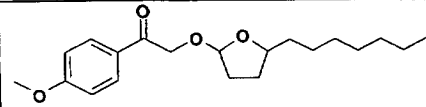
$t_{1/2}$ (Acetanisole) = 7-8 min

$t_{1/2}$ (Fixolide®) = 6-7 min

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$t_{1/2}$ (Oranger Crystals®) = 30-35 min

Table 1: Release of aryl ketones (II) and lactone (III) from cyclic phenacyl acetals (I) in solution upon irradiation with a mercury lamp

| | STRUCTURE (I) | Fragrance Target | | UV-test* |
|---|---|----------------------|------------------|----------|
| | | aryl ketone (II) | lactone (III) | |
| 1 |  | Fixolide® | Peach Pure® | +++ |
| 2 |  | Oranger Crystals® | Peach Pure® | + |
| 3 |  | acetanisole | Peach Pure® | +++ |

* 0 : no cleavage, + : slow cleavage, ++ : medium cleavage, +++ : fast

5 cleavage

Example 3

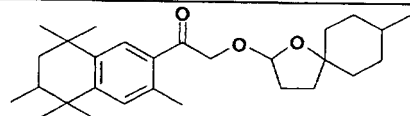
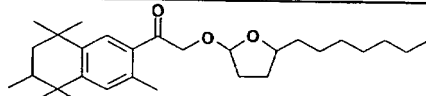
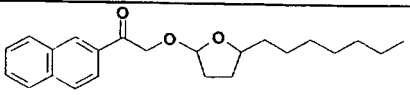
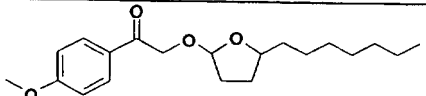
Spray tests

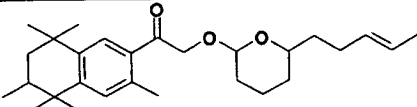
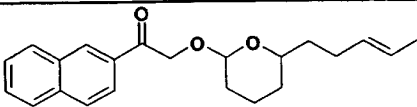
10 1 g of an approximately 0.2% cyclic phenacyl acetal (I) solution in ethanol was evenly sprayed on a Terry towel (white cotton towel, 25cm x 25cm, 45 g), corresponding to 45-75 µg/g cotton. The sprayed towels were allowed to dry in a dark and odorless place. When dry, the towels were irradiated for a few seconds up to a few minutes with a

- 37 -

tanning lamp (Osram Ultra-Vitalux®, 300 W; at a distance of 50 cm, the light has approximately six to seven times the effect of the natural sunlight at noon on a sea-side mid-summer day). The evaluation was done by a trained panel of 5 perfumers before and after irradiation. Before irradiation, the towels were judged to be odorless. The results after irradiation are summarized in table 2.

Table 2: Release of aryl ketones and lactones from cyclic phenacyl acetals on fabric upon irradiation with a tanning lamp.

| | STRUCTURE | Fragrance (perception) * | Target | Global appreciation* |
|---|---|--------------------------|---------------------|----------------------|
| | | aryl ketone (II) | lactone (III) | |
| 1 |  | Fixolide® (++) | Methyl Laitone® (+) | + |
| 2 |  | Fixolide® (++) | Peach Pure® (++) | ++ |
| 3 |  | Oranger Crystals® (++) | Peach Pure® (++) | ++ |
| 4 |  | Acetanisole (++) | Peach Pure® (++) | +++ |

| | | | | |
|---|---|---------------------------|------------------------|-----|
| 5 |  | Fixolide®(++) | Jasmolactone® (+++) | +++ |
| 6 |  | Oranger Crystals® (++) | Jasmolactone® (++) | ++ |

* 0 : very weak, + : weak, ++ : medium, +++ : strong

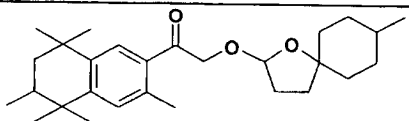
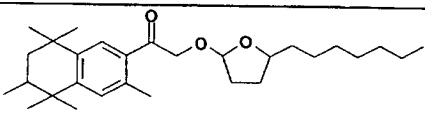
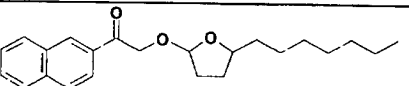
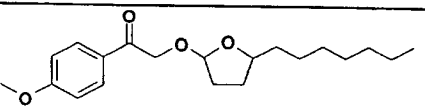
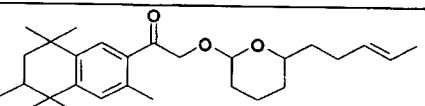
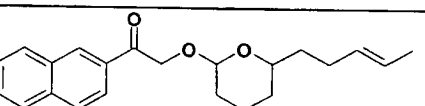
Example 4

Stability tests

- 5 The cyclic phenacyl acetals (I) were incubated in aqueous buffer solutions of pH 2.5, pH 7 and pH 9.5 for 24h at 37 °C and were found to be stable in basic and neutral media, but less so under acidic conditions. The results are summarised in table 3.

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Table 2: Stability of cyclic phenacyl acetals under different pH

| | STRUCTURE | pH 2.5 | pH 7 | pH 9.5 |
|---|---|----------|--------|--------|
| 1 |  | stable | stable | stable |
| 2 |  | stable | stable | stable |
| 3 |  | unstable | stable | stable |
| 4 |  | unstable | stable | stable |
| 5 |  | stable | stable | stable |
| 6 |  | unstable | stable | stable |

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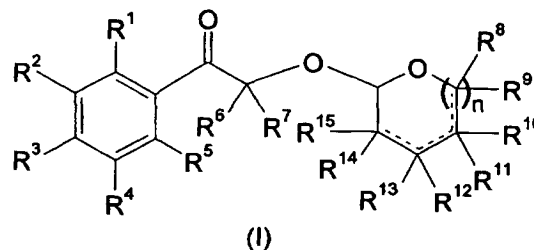
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- 40 -

Claims

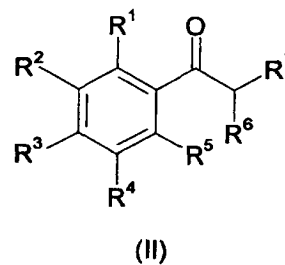
1. Fragrance precursors of formula I



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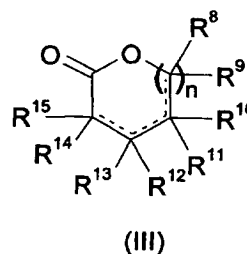
the dotted lines indicating one or two optional double bonds in the cyclic acetal

for a fragrant ketone of formula II



10

and a fragrant lactone of formula III



containing not more than 20 carbon atoms,
wherein

R^1 to R^5 represent independently H, $-\text{NO}_2$, linear or branched $\text{C}_1\text{-C}_6\text{-alkyl}$, $\text{C}_1\text{-C}_6\text{-alkenyl}$, $\text{C}_1\text{-C}_6\text{-alkynyl}$ or $\text{C}_1\text{-C}_4\text{-alkoxy}$,

5 R^1 and R^2 , R^2 and R^3 , R^3 and R^4 and R^4 and R^5 may form together one or two aliphatic or aromatic rings, these rings may optionally contain linear or branched $\text{C}_1\text{-C}_4\text{-alkyl}$, $\text{C}_1\text{-C}_4\text{-alkenyl}$ or $\text{C}_1\text{-C}_4\text{-alkynyl}$ residues, and these rings and residues may comprise one or more
10 oxygen atoms,

R^6 and R^7 are independently H, linear or branched $\text{C}_1\text{-C}_6\text{-alkyl}$ -, $\text{C}_1\text{-C}_6\text{-alkenyl}$, $\text{C}_1\text{-C}_6\text{-alkynyl}$, and R^6 or R^7 may form with either R^1 or R^5 a carbocyclic ring optionally substituted by an aliphatic residue,

15 n is either 0 or 1,

R^8 to R^{15} are independently H, branched or linear $\text{C}_1\text{-C}_{15}\text{-alkyl}$, $\text{C}_1\text{-C}_{15}\text{-alkenyl}$, $\text{C}_1\text{-C}_{15}\text{-alkynyl}$ or $\text{C}_1\text{-C}_4\text{-alkoxy}$, they may form together one or more aliphatic or aromatic rings, these rings may optionally contain
20 branched or linear $\text{C}_1\text{-C}_{10}\text{-alkyl}$, $\text{C}_1\text{-C}_{10}\text{-alkenyl}$ or $\text{C}_1\text{-C}_{10}\text{-alkynyl}$ residues, and these rings and residues may comprise one or more oxygen atoms.

2. Fragrance precursors of formula I according to claim 1, wherein $n = 0$, one of the residues R^{11} to R^{15} being
25 an aliphatic residue having 1 to 15 carbon atoms and the others being H.

3. Fragrance precursors of formula I according to one of the claims 1 to 2, wherein $n = 0$, R^{10} is an aliphatic

- 42 -

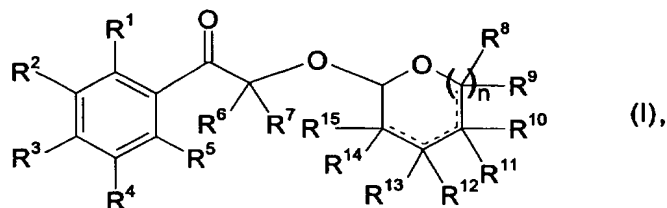
residue having 1 to 15 carbon atoms and R^{11} to R^{15} are H.

4. Fragrance precursors of formula I according to one of the claims 1 to 3, wherein $n = 0$, two or more of the residues R^{10} to R^{15} being aliphatic residues having 1 to 15 carbon atoms and the others being H.
5. Fragrance precursors of formula I according to one of the claims 1 to 4, wherein $n = 0$ and R^{10} and R^{11} being aliphatic residues having 1 to 10 carbon atoms.
- 10 6. Fragrance precursors of formula I according to one of the claims 1 to 5, wherein $n = 0$ and at least two of the residues R^{10} to R^{15} are residues having 1 to 15 carbon atoms and form together one or more carbocyclic ring(s), which may optionally be substituted with one or more aliphatic residue(s) having 1 to 10 carbon atoms.
- 15 7. Fragrance precursors of formula I according to one of the claims 1 to 6, wherein $n = 0$ and R^{10} and R^{11} are residues having 1 to 15 carbon atoms form together a ring which may be further substituted with one or more aliphatic residues having 1 to 10 carbon atoms.
- 20 8. Fragrance precursors of formula I according to one of the claims 1 to 7, wherein $n = 1$, one or more of the residues R^8 to R^{15} being an aliphatic residue having 1 to 15 carbon atoms the others being H.
- 25 9. Fragrance precursors of formula I according to one of the claims 1 to 8, wherein $n = 1$, R^8 is an aliphatic residue having 1 to 15 carbon atoms and R^9 to R^{15} are H.

10. Fragrance precursors of formula I according to one of the claims 1 to 9, wherein $n = 1$, at least two of the residues R^8 to R^{15} are aliphatic having 1 to 15 carbon atoms and the other residues are H.
- 5 11. Fragrance precursors of formula I according to one of the claims 1 to 10, wherein $n = 1$ and at least two of the residue R^8 to R^{15} are residues having 1 to 15 carbon atoms and form together one or more carbocyclic ring(s), which may optionally be substituted with one or more aliphatic residues having 1 to 10 carbon atoms.
- 10 12. Fragrance precursors of formula I according to one of the claims 1 to 11, wherein at least one of the residues R^6 and R^7 is H.
- 15 13. Fragrance precursors of formula I according to one of the claims 1 to 12, wherein the residues R^6 and R^7 are H.
14. Fragrance precursors of formula I according to one of the claims 1 to 13, wherein the residues R^6 and R^7 are H and R^1 to R^5 represent independently H, $-NO_2$, linear or branched C_1 - C_6 -alkyl, C_1 - C_6 -alkenyl, C_1 - C_6 -alkynyl or C_1 - C_4 alkoxy.
- 20 15. Fragrance precursors of formula I according to one of the claims 1 to 14, wherein the fragrant ketone of formula II is selected from 1-phenyl-ethanone, 2,4-dimethylphenyl-ethanone, 1-[4-(1,1-dimethylethyl)-2,6-dimethylphenyl]-ethanone, 1-(4-tert-butyl-3,5-dinitro-2,6-dimethyl)-ethanone and 1-(4-methoxyphenyl)-ethanone.
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16. Fragrance precursors of formula I according to one of the claims 1 to 15, wherein R^1 and R^2 , R^2 and R^3 , R^3 and R^4 , and R^4 and R^5 , form together one or two aliphatic or aromatic rings which may optionally contain substituted or unsubstituted C_1 - C_4 -alkyl, C_1 - C_4 -alkenyl, C_1 - C_4 -alkynyl residues and may comprise one or more oxygen atoms.
17. Fragrance precursors of formula I according to one of the claims 1 to 16, wherein the fragrant ketone of formula II is selected from 1-(2-naphthalenyl)-ethanone, 4-acetyl-6-tert-butyl-1,1-dimethyl-indan, 1-(5,6,7,8-tetrahydro-3',5',5',6',8',8'-hexamethyl-2-naphthalenyl)-ethanone, 1-(5,6,7,8-tetrahydro-3',5',5',8',8'-pentamethyl-2-naphthalenyl)-ethanone, 1-(5,6,7,8-tetrahydro-3'-ethyl-5',5',8',8'-tetramethyl-2-naphthalenyl)-ethanone, 1-(2,3-dihydro-1',1',2',3',3',6'-hexamethyl-1H-inden-5-yl)-ethanone, 1-[2,3-dihydro-1',1',2',6'-tetramethyl-3-(1-methyl-ethyl)-1H-inden-5-yl]-ethanone, 5-acetyl-1,1,2,3,3-pentamethyl-indane, 1-(5,6,7,8-tetrahydro-2-naphthalenyl)-ethanone.
18. Compounds of formula I



the dotted lines indicating one or two double bonds in the ring of the cyclic acetal,

wherein

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R^1 to R^5 represent independently H, $-NO_2$, linear or branched C_1 - C_6 -alkyl, C_1 - C_6 -alkenyl, C_1 - C_6 -alkynyl, or C_1 - C_4 -alkoxy,

5 R^1 and R^2 , R^2 and R^3 , R^3 and R^4 and R^4 and R^5 may form together one or two aliphatic or aromatic rings, these rings may optionally contain substituted or unsubstituted C_1 - C_4 -alkyl, C_1 - C_4 -alkenyl or C_1 - C_4 -alkynyl residues, and may comprise one or more oxygen atoms,

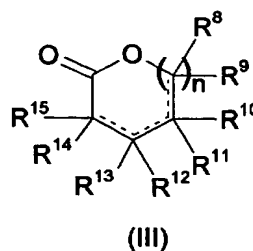
10 R^6 and R^7 are independently H, linear or branched C_1 - C_6 -alkyl, C_1 - C_6 -alkenyl, C_1 - C_6 -alkynyl, and R^6 or R^7 may form with either R^1 or R^5 a substituted or unsubstituted carbocyclic ring,

n is either 0 or 1,

15 R^8 to R^{15} are independently H, branched or linear C_1 - C_{15} -alkyl, C_1 - C_{15} -alkenyl, C_1 - C_{15} -alkynyl or C_1 - C_4 -alkoxy, they may form together one or more aliphatic or aromatic rings, these rings may optionally contain branched or linear C_1 - C_{10} -alkyl, C_1 - C_{10} -alkenyl or C_1 - C_{10} -alkynyl residues, and the above rings and residues
20 may comprise one or more oxygen atoms,

and

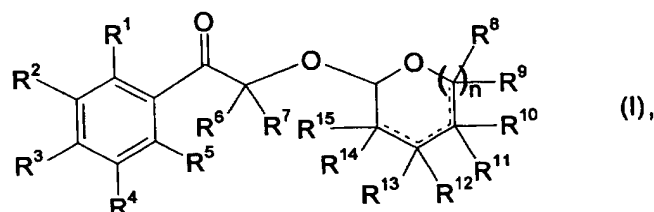
the lactone of formula III



- 46 -

contains not more than 20 carbon atoms.

19. Compounds of formula I



wherein

5 the ring of the acetal is saturated,

R^1 to R^5 represent independently H, $-\text{NO}_2$, linear or branched C_1 - C_6 -alkyl, C_1 - C_6 -alkenyl, C_1 - C_6 -alkynyl, or C_1 - C_4 -alkoxy,

10 R^1 and R^2 , R^2 and R^3 , R^3 and R^4 and R^4 and R^5 may form together one or two aliphatic or aromatic rings, these rings may optionally contain substituted or unsubstituted C_1 - C_4 -alkyl, C_1 - C_4 -alkenyl or C_1 - C_4 -alkynyl residues, and may comprise one or more oxygen atoms,

15 R^6 and R^7 are independently H, linear or branched C_1 - C_6 -alkyl, C_1 - C_6 -alkenyl, C_1 - C_6 -alkynyl, and R^6 or R^7 may form with either R^1 or R^5 a substituted or unsubstituted carbocyclic ring,

n is 0,

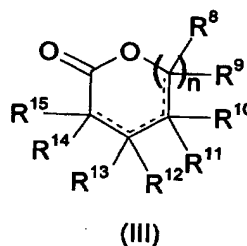
20 R^8 to R^{15} are independently H, branched or linear C_1 - C_{15} -alkyl, C_1 - C_{15} -alkenyl, C_1 - C_{15} -alkynyl or C_1 - C_4 -alkoxy, they may form together one aliphatic or aromatic ring, and the ring may optionally contain branched or linear C_1 - C_{10} -alkyl, C_1 - C_{10} -alkenyl or C_1 -

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C₁₀-alkynyl residues, and the above rings and residues may comprise one or more oxygen atoms,

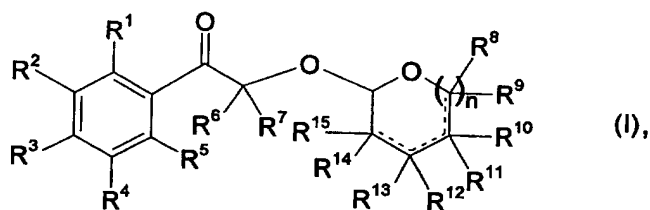
and

5 the lactone of formula III



contains not more than 20 carbon atoms.

20. Compounds of formula I



10 wherein

the ring of the acetal is saturated,

R¹ to R⁵ represent independently H, -NO₂, linear or branched C₁-C₆-alkyl, C₁-C₆-alkenyl, C₁-C₆-alkynyl, or C₁-C₄-alkoxy,

15 R¹ and R², R² and R³, R³ and R⁴ and R⁴ and R⁵ may form together one or two aliphatic or aromatic rings, these rings may optionally contain substituted or unsubstituted C₁-C₄-alkyl, C₁-C₄-alkenyl or C₁-C₄-

- 48 -

alkynyl residues, and may comprise one or more oxygen atoms,

5 R⁶ and R⁷ are independently H, linear or branched C₁-C₆-alkyl, C₁-C₆-alkenyl, C₁-C₆-alkynyl, and R⁶ or R⁷ may form with either R¹ or R⁵ a substituted or unsubstituted carbocyclic ring,

n is 1,

10 R⁸ to R¹⁵ are independently H, branched or linear C₁-C₁₅-alkyl, C₁-C₁₅-alkynyl or C₁-C₄-alkoxy, they may form together one or more aliphatic or aromatic rings, these rings may optionally contain branched or linear C₁-C₁₀-alkyl, C₁-C₁₀-alkenyl or C₁-C₁₀-alkynyl residues, and the above rings and residues may comprise one or more oxygen atoms,

15 with the proviso that compounds

wherein

all of R⁸ to R¹⁵ are H,

or

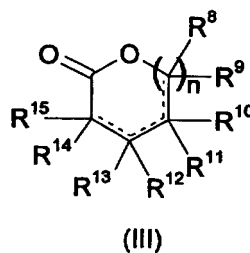
20 all of R¹⁰ to R¹⁵ are H and either R⁸ is C₆ and R⁹ is H or R⁹ is C₆ and R⁸ is H

are excluded,

and

the lactone of formula III

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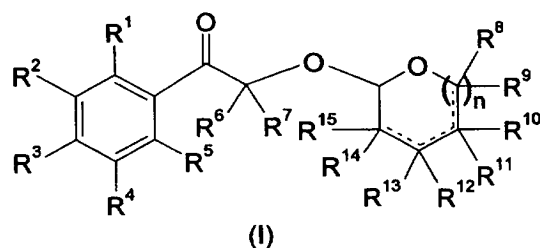


contains not more than 20 carbon atoms.

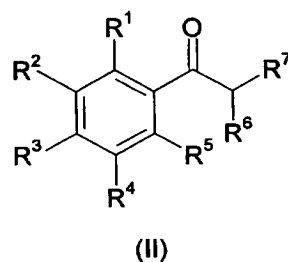
21. Perfumed products comprising fragrance precursors of
5 formula I according to one of the claims 1 to 17.
22. Perfumed products comprising fragrance precursors of
formula I according to claim 21, being laundry
compositions, cleaning products, body care products
or personal care products.
- 10 23. Use of perfumed products comprising fragrance
precursors of formula I according to one of the
claims 1 to 17 as laundry compositions, cleaning
products, body care products or personal care
products.

Abstract

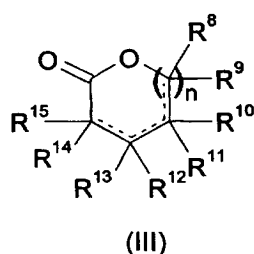
The present invention refers to fragrance precursors of formula I



5 for a fragrant ketone of formula II



and a fragrant lactone of formula III.



10 The substituents in this formula are defined in claim 1. These fragrance precursors are useful in perfumery, especially in the fine and functional perfumery.

